## **CLAIMS**

What is claimed is:

1. A solder interconnect used with an integrated circuit structure, said interconnect comprising:

a metal layer on a substrate;

a first copper layer on said metal layer;

a barrier layer on said copper layer;

a stabilizing copper layer on said barrier layer; and

a tin-based solder bump on said barrier layer.

- 2. The interconnect in claim 1, wherein said stabilizing copper layer comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- 3. The interconnect in claim 1, wherein said tin-based solder bump comprises a copper rich solder alloy.
- 4. The interconnect in claim 1, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.

- 5. The interconnect in claim 1, wherein said barrier layer comprises one of Ni, V, and NiV.
- 6. The interconnect in claim 1, wherein said tin-based solder bump comprises one of a eutectic PbSn solder and lead-free solders.
- 7. A solder interconnect used with an integrated circuit structure, said interconnect comprising:
  - a metal layer on a substrate;
  - a first copper layer on said metal layer;
  - a barrier layer on said copper layer;
  - a copper and tin-based solder alloy bump on said barrier layer.
- 8. The interconnect in claim 7, wherein said copper and tin-based solder alloy bump comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- 9. The interconnect in claim 7, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.
- 10. The interconnect in claim 7, wherein said barrier layer comprises one of Ni, V, and NiV.

- 11. The interconnect in claim 7, wherein said tin-based solder alloy bump comprises one of a eutectic PbSn solder and lead-free solders.
- 12. An integrated circuit structure comprising:

internal circuitry; and

an interconnect on an external portion of said structure, said interconnect comprising:

- a metal layer on said external portion of said structure;
- a first copper layer on said metal layer;
- a barrier layer on said copper layer;
- a stabilizing copper layer on said barrier layer; and
- a tin-based solder bump on said barrier layer.
- 13. The structure in claim 12, wherein said stabilizing copper layer comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- 14. The structure in claim 12, wherein said tin-based solder bump comprises a copper rich solder alloy.
- 15. The structure in claim 12, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.

- 16. The structure in claim 12, wherein said barrier layer comprises one of Ni, V, and NiV.
- 17. The structure in claim 12, wherein said tin-based solder bump comprises one of a eutectic PbSn solder and lead-free solders.
- 18. An integrated circuit structure comprising:

internal circuitry; and

an interconnect on an external portion of said structure, said interconnect comprising:

- a metal layer on said external portion of said structure;
- a first copper layer on said metal layer;
- a barrier layer on said copper layer;
- a copper and tin-based solder alloy bump on said barrier layer.
- 19. The structure in claim 18, wherein said copper and tin-based solder alloy bump comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- 20. The structure in claim 18, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.
- 21. The structure in claim 18, wherein said barrier layer comprises one of Ni, V, and NiV.

22.	The structure in claim 18, wherein said tin-based solder alloy bump comprises one of a
eutect	c PbSn solder and lead-free solders.